

Technical Data Sheet



CELLIDOR CP 400-08

Base Polymer	CelluloseAcetatePropionate
Filler/Additive System	8 % phthalate-free plasticiser
Typical Applications	various

Pre-Drying Conditions in an air circulating dryer 60-90 °C
for 2-4 h
dependant on moisture content
max. moisture content <0,15 %

Processing Injection Moulding melt temperature 180-230 °C
mould temperature 40-80 °C

Storage dry, protected from light

Properties	Value	Dimension	Test Norm
Mechanical Properties			
Flexural Modulus	2000	MPa	ISO 178
Flexural Stress (3.5% Strain)	54	MPa	ISO 178
Tensile Modulus	1900	MPa	ISO 527
Tensile Stress at Yield	45	MPa	ISO 527
Tensile Strength at Break	42	MPa	ISO 527
Tensile Elongation at Break	13	%	ISO 527
Impact Strength (Charpy, 23°C)	190	kJ/m ²	ISO 179/1eU
Notched Impact Strength (Charpy, 23°C)	15	kJ/m ²	ISO 179/1eA
Ball Indentation Hardness H132/30	77	MPa	ISO 2039-1
Thermal Properties			
Vicat B50	97	°C	ISO 306
HDT / A (1,8 MPa)	104	°C	ISO 75-1/-2
Rheological Properties			
Melt Index (MVR)	3.5	cm ³ /10min	ISO 1133
MVR temperature	210	°C	-
MVR load	2.16	kg	-
Shrinkage (24h)	0.8 - 1.1	%	ISO 294-4
Physical Properties			
Density	1210	kg/m ³	ISO 1183